



Section 1 - General Description

Item		Guide line	Standard
K value		66-68	67
Quantity of impurities and foreign matters pieces (≤)		Top grade:16 First grade:30	12
Weight fraction of moisture and volatiles %, (≤)		Top grade:0.40 First grade:0.40	0.09
Bulk denstiy g/ ml (≥)		Top grade:0.45 First grade:0.42	(6.55)
Fish eye'defects IN 400C m ² (≤)		Top grade:20 First grade:40	
VCM residuals μg/g (≤)		Top grade:8 First grade:10	
A residue after sieving on a sieve with mesh size:	0.25m m (≤) %	Top grade:2.0 First grade:2.0	0.4
	0.063mm (≥)%	Top grade:90 First grade:90	99
Plasticizer absorption rate, g/ 100g of PVC (≥)		Top grade:20 First grade:19	21
Colour (≥)		78	87
Conclusion		Top grade	